

# SOLDER CONNECTION

## Technical Bulletin



## Solder Alloy No.2 Grade K 60/40 SnPb

### DESCRIPTION

A common application of Solder Alloy No.2 is making permanent but reversible connections between copper pipes in plumbing systems. The greater the tin concentration, the greater the solders tensile and shear strengths.

Solder Connection alloy No.2 60/40 solder is a great electrical grade solder available in tinmans sticks, blow pipe and bars. Tin Lead alloy specified as Grade KP to BS219 and No.2 to BSEN29453.

### PHYSICAL PROPERTIES

Melting Point, °C Solidus/liquidus	183/191
Density (g/cm <sup>3</sup> )	8.50
Electrical Resistivity (μΩ·m *)	0.153
Thermal Conductivity (W/m·K)	49
Tensile Strength at Break (Kgf/cm <sup>2</sup> *)	535
Tensile Elongation at Break (%)	40
Brinell Hardness (HB)	16

### FURTHER INFORMATION

- \* Electrical Resistivity and thermal conductivity are evaluated usually at 20°C and 85°C respectively
- \* Electrical Resistivity is inverse to electrical conductivity
- \* Electrical Conductivity is often expressed in % IACS which stands for International Annealed Copper Standard. 100% IACS is electrical conductivity of annealed copper which equals to  $58.0 \times 10^6 \text{ S}\cdot\text{m}^{-1}$
- \* Tensile strength in kgf/cm<sup>2</sup> may be converted to psi (pounds per square inch) by multiplying by 14.22

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**SOLDER CONNECTION**  
EXPERTS IN SOLDER TECHNOLOGY

Solder Connection Ltd.  
Unit 5, Severn Link Distribution Centre,  
Chepstow, Monmouthshire,  
NP16 6UN  
+44 (0) 1291 624400

Solder Connection Ireland  
Unit 52, Airways Industrial Estate,  
Dublin 17,  
Ireland  
+353 (0) 1842 1172