

SOLDER CONNECTION

Technical Bulletin



Solder Alloy No.28 Grade 96S 96/4 Sn/Ag

DESCRIPTION

Commonly a "Silver-bearing solder", Solder Alloy No.28 is great for Food service equipment, refrigeration, heating, air conditioning, plumbing. No.28 is widely used and creates strong lead-free joints. The Silver content minimizes solubility of silver coatings.

Not recommended for gold. Lead Free alloy (Tin / Silver) specified as Grade 96S to BS219 and No. 28 to BSEN29453. Commonly known as Frys HT6. Eutectic at melt point 221C Available in finman sticks, blow pipe and bars.

PHYSICAL PROPERTIES

Melting Point, °C Solidus/liquidus	221/229
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The information contained herein is based on data considered accurate and is offered at no charge. No warranty is expressed or implied regarding the accuracy of this data. Liability is expressly disclaimed for any loss or injury arising out of the use of this information or the use of the materials designated.

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SOLDER CONNECTION
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