



Technical Bulletin



Solder plus Support

FE5 BgdW5 Sef BT' *! 4[&\$ 5 Sef[Y 3 ^ak

DESCRIPTION

FE5 BgdW5 Sef BT' *! 4[&\$ 5 Sef[Y 3 ^ak [eUa_ baew aX4[e_gfZ S` V F[žFZ[eS^ak ZSeS _ Wf[Y fW_ bWsfgdWax#%*°5 /\$*#°8fž3;? #%* _ Sk TWgeW XadS hsdWfk aX[VgefđS^Sbb [USf[a` e[[UgV[Y fZW bđVgUf[a` aXxaV i SdW WWUfđ` [U XgeWđ S` V _ SUZ[WT^aU][Yž

FEATURES AND BENEFITS

- 8geT W3 ^ak
- >ai ? Wf[Y FW_ bWsfgdW#%*°5

TYPICAL COMPOSITION

Typical Alloy Composition	
Sn: 42	Bi: 58

MELTING TEMPERATURE RANGE

Typical Melting Temperature
% , °C

PACKAGING

F[_ S` Ef[U] /3bbđj \$' "Y bWdef[U] fi

CLEANING

FE5 BgdW5 Sef BT' *! 4[&\$ 5 Sef[Y 3 ^ak [eUa_ bSf[T Wi [fZ _ aef Y dSVWe aXXgj ž8a deb WU[XU Xgj UMS` [Y [Xad Sfa` dWdfafa VSfS eZWWf ebđh[VW Tk Xgj _ S` gXSUfgdWđž

STORAGE & SHELF LIFE

; VWđ [fWeZWX [WVsb b [We fa ea [V ea VWđ DWdfafa ? SfwđS^ESXWfk 6SfS EZWWf Xa deb WU[XU ZS` V [Y S` V efa dYW[Xad Sfa` ž

HEALTH & SAFETY

Use with adequate ventilation and proper personal protective equipment. Refer to the accompanying Safety Data Sheet for any specific emergency information. Do not dispose of any hazardous materials in non-approved containers.

The information contained herein is based on data considered accurate and is offered at no charge. No warranty is expressed or implied regarding the accuracy of this data. Liability is expressly disclaimed for any loss or injury arising out of the use of this information or the use of the materials designated.

Issue 1 - 20/03/24